

Cast Plaque Specifications

Part I - General

1.1 Scope

A. Furnish all materials, labor and equipment necessary to complete installation of cast plaques as shown on drawings and herein specified. Installation shall include all appropriate hardware and adhesive.

1.2 Submittals

A. Manufacturer's illustrated product literature and specifications.

B. Installation instructions.

C. Complete shop drawings.

1.3 Quality Assurance

A. Manufacturer to have a minimum of 10 years experience in manufacturing signage.

Part II - Products

2.1 Acceptable Manufacturer or Manufacturer's Representative

A. Metallic Arts

914 North Lake Road
Spokane Valley, WA 99212
1-800-541-3200
Fax: 509-483-1759
info@metallicarts.com
www.metallicarts.com

2.2 Materials (Metal Alloys)

A. Aluminum: 5052

B. Bronze: 220 Commercial

C. Yellow Brass: C46400

2.3 Finishes

A. Aluminum

1 - Satin face, Standard color, standard texture background, semi-gloss polyurethane finish.

B. Bronze

1 - Satin face, Dark oxide standard texture background, semi-gloss polyurethane finish.

C. Yellow Brass

1 - Satin face, Dark oxide standard texture background, semigloss polyuret

2.4 Fabrication

- A. Letter style to be _____.
- B. Letter size and text per drawings.
- C. Size to be _____ x _____.
- D. Border to be _____

1. Single Line Edge.
2. Double Line Edge.
3. Beveled Edge.
4. Straight Edge (plain, none)
5. Single Line Beveled Edge.

2.5 Mounting Methods

- A. Blind Mount - Stud is inserted into drilled hole and held by adhesive cement.
- B. Solid Wall Mount - Screw is inserted through plaque and into a plastic or lead anchor.
- C. Hollow Wall Mount - Screw is inserted through plaque and held into place by hollow wall anchor.
- D. Wood Wall Mount - Wood screw is inserted through plaque directly into woods.

2.6 Surface Textures

- A. Leatherette
- B. Pebble
- C. Stipple

Part III - Execution

3.1 Installation

- A. Install cast plaques in accordance with manufacturer's written installation instructions and shop drawings.

3.2 Cleaning & Protection

- A. Wash all surfaces clean following installation.

3.3 Warranty

- A. All Metallic Arts products are guaranteed for life.