

# Cast Letters Specifications

## Part I - General

### 1.1 Scope

A. Furnish all materials, labor and equipment necessary to complete installation of cast letters shown on drawings and herein specified. Installation shall include all appropriate hardware and adhesive.

### 1.2 Submittals

A. Manufacturer's illustrated product literature and specifications.

B. Installation instructions.

C. Complete shop drawings.

### 1.3 Quality Assurance

A. Manufacturer to have a minimum of 5 years experience in manufacturing signage.

## Part II - Products

### 2.1 Acceptable Manufacturer or Manufacturer's Representative

#### A. Metallic Arts

914 North Lake Road  
Spokane Valley, WA 99212  
1-800-541-3200  
Fax: 509-483-1759  
info@metallicarts.com  
www.metallicarts.com

### 2.2 Materials (Metal Alloys)

A. Aluminum (Cast or Cut out)

B. Bronze (Cast or Cut out)

C. Brass (Cut out)

D. Copper (Cut out)

E. Stainless Steel (Cut out)

F. Hot Rolled Steel (Cut out)

### 2.3 Finishes

#### A. Aluminum

1. Satin faces, sandblasted edges, clear lacquered

2. Baked Enamel

3. Satin faces, sandblasted edges, clear anodized

4. Polished faces, (Cut out only)

5. Polished faces, clear anodized (Cut out only)

6. Satin faces, matte edges, black anodized

7. Satin faces, matte edges, medium bronze or dark bronze anodized

8. Satin faces, matte edges, gold anodized

## **B. Bronze**

**US 10** - Satin faces, sandblasted edges, clear lacquered

**US9** – Polished faces, matte edges, clear lacquered

**US20A** - Satin faces, matte edges, dark oxidized, clear lacquered

## **C. Brass**

**US4** - Satin faces, sandblasted edges, clear lacquered

**US3** - Polished faces, matte edges, clear lacquered

## **2.3 Mounting**

- Standard Projected Mounting with sleeve covering stud and spacing letter from face of surface.
- Standard Flush Mounting with threaded studs.
- Freestanding channel - bar. Channel mounting letters over 6”.
- Back Bar mounting letters up to 6”
- Double back channel-bar mount.

## **2.4 Fabrication**

**A.** Letters shall be made of \_\_\_\_\_.

**B.** Letter shall be \_\_\_\_\_ letterstyle and shall be \_\_\_\_\_ inches high, as indicated on the drawings.

**C.** Finish shall be \_\_\_\_\_.

**D.** Mounting Method shall be \_\_\_\_\_ and a mounting template designating stud locations is/is not required for mounting on a \_\_\_\_\_ surface.

## **Part III - Execution**

### **3.1 Installation**

**A.** Install cast letters in accordance with manufacturer’s written installation instructions and shop drawings.

### **3.2 Cleaning & Protection**

**A.** Wash all surfaces clean following installation.

### **3.3 Warranty**

**A.** All Metallic Arts products are guaranteed for life.