

Fabricated Reverse Channel Letters Specifications

Part I - General

1.1 Scope

A. Furnish all materials, labor and equipment necessary to complete installation of fabricated letters as shown on drawings and herein specified. Installation shall include all appropriate hardware and adhesive.

1.2 Submittals

A. Manufacturer's illustrated product literature and specifications.

B. Installation instructions.

C. Complete shop drawings.

1.3 Quality Assurance

A. Manufacturer to have a minimum of 10 years experience in manufacturing signage.

Part II - Products

2.1 Acceptable Manufacturer or Manufacturer's Representative

A. Metallic Arts

914 North Lake Road
Spokane Valley, WA 99212
1-800-541-3200
Fax: 509-483-1759
info@metallicarts.com
www.metallicarts.com

2.2 Materials (Metal Alloys)

A. Stainless Steel

2.3 Finishes

A. Stainless Steel

1. Painted, two part polyurethane face and edges
 - a. Color selected from manufacturer's standard color chart.
 - b. Color to match _____ paint, color number _____.
2. High polished #8 (mirror) finish.
3. Satin #4 finish
4. High polished titanium

2.4 Fabrication

A. Letter style to be _____.

B. Letter size and text per drawings.

C. Letter to be _____" high and _____" deep.

D. Letters to be Non-Illuminated/Face Illuminated/Reverse Channel Illuminated.

F. Letters to be fabricated from stainless steel sheet, soldered

G. Letters to be completely sanded, etched and degreased by immersion to receive _____ finish.

H. Colors to be selected.

2.5 Mounting Methods

- A. Letters to be mounted to a _____ surface.
- B. Manufacturer shall include full size mounting template and hardware for installation.

Part III - Execution

3.1 Installation

- A. Install fabricated letters in accordance with manufacturer's written installation instructions and shop drawings.

3.2 Cleaning & Protection

- A. Wash all surfaces clean following installation.

3.3 Warranty

- A. Metallic Arts fabricated letters carry a limited lifetime warranty