

Cast & Cut Out Letters Specifications

Part I - General

1.1 Scope

A. Furnish all materials, labor and equipment necessary to complete installation of cast and/or letters shown on drawings and herein specified. Installation shall include all appropriate hardware and adhesive.

1.2 Submittals

- A. Manufacturer's illustrated product literature and specifications.
- B. Installation instructions.
- C. Complete shop drawings.

1.3 Quality Assurance

A. Manufacturer to have a minimum of 5 years experience in manufacturing signage.

Part II - Products

2.1 Acceptable Manufacturer or Manufacturer's Representative

A. Metallic Arts

914 North Lake Road

Spokane Valley, WA 99212

Phone: (800)541-3200

Fax: (509)483-1759

info@metallicarts.com

www.metallicarts.com

2.2 Materials (Metal Alloys)

- A. Aluminum (Cast or Cut out)
- B. Bronze (Cast or Cut out)
- C. Brass (Cut out)
- D. Copper (Cut out)
- E. Stainless Steel (Cut out)
- F. Hot Rolled Steel (Cut out)

2.3 Finishes

A. Aluminum

- A. Satin faces, sandblasted edges, clear lacquered
- B. Baked Enamel
- C. Satin faces, sandblasted edges, clear anodized
- D. Polished faces, (Cut out only)
- E. Polished faces, clear anodized (Cut out only)
- F. Satin faces, matte edges, black anodized
- G. Satin faces, matte edges, medium bronze or dark bronze anodized
- H. Satin faces, matte edges, gold anodized

B. Bronze

US 10 - Satin faces, sandblasted edges, clear lacquered

US9 – Polished faces, matte edges, clear lacquered

US20A - Satin faces, matte edges, dark oxidized, clear lacquered

C. Brass

US4 - Satin faces, sandblasted edges, clear lacquered

US3 - Polished faces, matte edges, clear lacquered

2.3 Mounting

- Standard Projected Mounting with sleeve covering stud and spacing letter from face of surface.
- Standard Flush Mounting with threaded studs.
- Freestanding channel - bar. Channel mounting letters over 6".
- Back Bar mounting letters up to 6"
- Double back channel-bar mount.

2.4 Fabrication

A. Letters shall be made of _____.

B. Letter shall be _____ letterstyle and shall be _____ inches high, as indicated on the drawings.

C. Finish shall be _____.

D. Mounting Method shall be _____ and a mounting template designating stud locations is/is not required for mounting on a _____ surface.

Part III - Execution

3.1 Installation

A. Install cast letters in accordance with manufacturer's written installation instructions and shop drawings.

3.2 Cleaning & Protection

A. Wash all surfaces clean following installation.

3.3 Warranty

A. Metallic Arts carries a Lifetime Guarantee on all products.